



## PRODUCT APPLICATION

### APPLICATION

**Surfaces** - the higher degree of surface cleanness the longer period of paint durability.

- ⚡ Steel surface must be free from any contaminants, dry, degreased and clean from any loose corrosion products. Recommended sanding paper – 180.
- ⚡ Old acrylic, vinyl or alkyd coatings that still exhibit good adhesion to the surface – must be cleaned, degreased and dry. Check the adhesion according to PN EN ISO 2409 – using so called indentation mesh. Wet sand the surface with 400 grit sandpaper and cleaned and dried gain.
- ⚡ Properly prepared surface should be dry, free from salts, oil, grease, dust and any other contaminants.

Stir product thoroughly in the container

### Application tools

Stir product thoroughly in the container. Product is ready to use. It does not require any thinning.

### Application method

- Conventional sprayer – viscosity DINØ4: 25-30 sec: Ø1,5-2,5mm; 2,5-3,5 atm

**SOLVENT:** denaturated alcohol, alcohol based cleaner

### Following coatings

Alkyd, acrylic, polyvinyl coatings by ALMA-COLOR

### Re-coat time:

shortest at 20°C – approx 2-10 min  
primers, top-coats at 20°C – approx 1h

**BARRIER PRIMER** must be coated with another primer

**BARRIER PRIMER** cannot be sanded before the application of following coatings

### Painting and curing conditions

- surface temperature higher than 5°C and at least 3°C higher than dew point
- coating temperature above +15°C
- relative humidity less than 80%
- good ventilation

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**WARNING!** This product is designed for professional use in the given industry. Detailed information regarding product safety can be found in the MSDS.