



## PRODUCT APPLICATION

Stir thoroughly before use in order to achieve uniform batch

### Application methods:

Airless sprayer, brush, conventional sprayer:

- spray tip 1,8-2,5mm
- spraying pressure 2,5-3,5 atm

Filling primer: add 20% of thinner 0602-50-012 – viscosity – **35-40s – DIN4**

VOC in ready-to-spray product = **540 g/l**

**Thinner:** 0602-50-012, xylene

## APPLICATION\*

**Surface-** the higher degree of surface cleanness the longer period of paint durability. The coating achieves the highest chemical and mechanical resistance when applied directly on steel that was sand-blasted or shot-blasted to at least Sa 2 ½ \* cleanness degree.

- Degreased surface – free from oils, grease, dust, flaking coatings, mill scales, rust and any other contaminants.
- Surface should be sanded with 120-220 grid paper – free from dust, corrosion and dry.
- Dry steel surface, free from any contaminants, degreased – cleaned to at least **Sa 2** (stream treated) cleanness degree for exterior surfaces. It is allowed to clean exterior surfaces to **Sa 3** cleanness degree (manual cleaning or with mechanical tools according to PN-ISO 12944-4)
- Old coatings must be degreased and sanded with 220-360 grid paper

### Painting and curing conditions

- surface temperature above the dew point (omitting condensation)
- good ventilation

## FOLLOWING COATINGS

Acrylic coatings, polyurethane coatings – one and two-component

**SHELF LIFE:** 9 months from the production date in original unsealed container.

**\*PN ISO 8501-1:2008**

**WARNING!** This product is designed for professional use in the given industry. Detailed information regarding product safety can be found in the MSDS.