

COLOR: 0350 brown-red 0790 gray silvery

FOLLOWING COATINGS

Epoxy primers and topcoats or polyurethane topcoats ALMAPUR / AKRYL-MIX

PRODUCT APPLICATION

PREPARATION OF MIXTURE – precisely mix part I with part II – (Part II item number – 0504-500-0000)

in the following ratio:

	by volume	by weight:
• part I	5	100
• part II	2	22

Amount of thinner (item number 8040): 0-5%. After 15 minutes (20°C) the product is ready-to-use.

Application methods:

- airless sprayer: \varnothing 0,43-0,53mm; 18-20 Mpa
- brush

APPLICATION*

Surface- the higher degree of surface cleanness the longer period of paint durability. The paint achieves the highest chemical and mechanical resistance when applied directly on steel that was sand-blasted or shot-blasted to at least Sa 2 ½ * cleanness degree.

- ⚠ Properly prepared surface must be dry and free from: salts, grease, oil, flaking rust and other contaminants.

Following epoxy coatings re-coat time:

the shortest/the longest for recommended coat thickness

- ⚠ at 20°C – 8h / without time limits**

** Re-coat time should be as short as possible in order to avoid contaminants setting on the surface.

Painting and curing conditions

- surface temperature above the dew point (omitting condensation)
- relative humidity up to 90%
- good ventilation

SHELF LIFE: 7 months from the production date in original unsealed container.

*PN ISO 8501-1:1996

WARNING! This product is designed for professional use in the given industry. Detailed information regarding product safety can be found in the MSDS.