

PRODUCT APPLICATION

Stir paint thoroughly (if a skim is created on the surface of the paint it should be removed)

Application methods:

- airless spraying: $\varnothing 0.33 \div 0.38$; pressure $100 \div 120$ bar; air guard 2 bar
- brush
- pneumatic spray (after dilution to a viscosity of approx. 40s according to DIN \varnothing 4 cup), nozzle $1.8 \div 2.2$ mm, pressure $2 \div 4$ bar, distance 15-20 cm

Thinner: item number 8001, 8002, 50-103. Amount of thinner 0-10% by volume.

Time to apply the next layer of enamel at 20 ± 2 ° C:

Spray, brush - it is recommended to apply within 1 - 5 hours from the application of the previous layer.

APPLICATION

Surface- the higher degree of surface cleanness the longer period of paint durability. The paint achieves the highest chemical and mechanical resistance when applied directly on steel that was sand-blasted or shot-blasted to at least Sa 2 ½ * cleanness degree.

Steel surface should be cleaned to St 3* cleanness degree (manual cleaning or with the use of power tools) i.e: the surface should be dry, free from salt, grease and dust. There must be no oil, grease, dust, poorly adhering mill scale, rust, paint coating or other impurities on the surface.

* Additional information on surface preparation can be found in ISO 12944-4 i ISO 8501-2.

ADDITIONAL INFORMATION

The minimum thickness of MULTIMETAL must not be less than 120 μ m to ensure the C3 corrosivity class and L durability of the steel substrate.

Painting and curing conditions

- the surface to be painted must be dry
- the temperature of the environment, the surface to be painted and the paint should be higher than + 5C and at least 3°C higher than the dew point temperature (to avoid condensation)
- relative air humidity below 80% during painting and drying
- good ventilation



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SHELF LIFE: 12 months from the production date in original unsealed container.

The above information cannot be considered complete or comprehensive. This information is based on laboratory research and practical experience and is to the best of our knowledge. As a manufacturer, we are not able to monitor the conditions in which the product is used, as well as many factors affecting the final effect of its use. We are not responsible for any damage caused by using the product in a manner inconsistent with the recommendations or for inappropriate purposes. We reserve the right to change the instructions without prior notice.

WARNING! This product is designed for professional use in the given industry. Detailed information regarding product safety can be found in the MSDS.